

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

|             |  |                 |                |
|-------------|--|-----------------|----------------|
| Applicant:  | Zoltan G. Toth   | Examiner:       | Rita J. Desai  |
| Serial No.: | 10/800,290   | Group Art Unit: | 1625           |
| Filed:      | March 12, 2004   | Docket No.:     | 14669.0065USU1 |
| Due Date:   | November 23, 2009  | Conf. No.       | 8258           |
| Title:      | PROCESSES FOR PREPARATION OF POLYMORPHIC FORMS OF<br>DESLORATADINE |                 |                |

REQUEST FOR EXTENSION OF TIME

Commissioner for Patents  
P.O. Box 1450  
Alexandria, Virginia 22313-1450

Dear Sir:

In accordance with the provisions of 37 C.F.R. §1.136(a), it is respectfully requested that a five-month extension of time be granted. A Notice of Appeal was filed on April 21, 2009 in response to the Office Action mailed October 21, 2008. The period of response is being extended from July 21, 2009 to November 21, 2009.

Please charge the extension of time fee (\$2350) for a large entity in 10/800,290 and any additional fees or credit overpayment for 10/800,290 only to Deposit Account No. 13-2725.



Respectfully submitted,  
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